# X - Series 600/1000/1400/1600/1800 K-L

High flexibility. Suitable for sportswers, jacket and shirts. Designed with modular solutions to be equipped with stackers feeding stations and return belt device.

## **Advantages:**

Compact design, longest and more confortable loading belt, long heating area, fast warm-up, high reliability and accurate pressure and temperature settings



#### The Control Unit:

# **Touch Screen Control (TCX)**



Our TCX Touch screen control offers you the possibility to have all standard functions and programmable momories

## **Touch Screen Control functions:**

- Set/Actual temperature
- On/Off button
- Pressure indicator
- Pressure regulator
- Belt speed in mt/min and seconds
- Running inversion button
- Auto self Cooling button
- Heating element diagnostic, compressed air supply, belt tracking and engine thermic
- OUT button for total pressure exclusion
- Error reports and suggested solutions
- Fusing program storage with Easy Recall

## **Touch Screen Control (TCX) 4.0**



Our TCX 4.0 Touch screen control offers you the possibility to have all standard functions and programmable momories, all System can be connected to LAN.

#### **Touch Screen Control functions:**

- Set/Actual temperature
- On/Off button
- Pressure indicator
- Pressure regulator
- Belt speed in mt/min and seconds
- Running inversion button
- Auto self Cooling button
- Heating element diagnostic, compressed air supply, belt tracking and engine thermic
- OUT button for total pressure exclusion
- Error reports and suggested solutions
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#### **Heating System**

X-Series has 1100 mm lenght heating area, this ensure the best and accurate heating for fusing all the materials using a fusing average speed of 6 mt/min.

#### The heating Element

Anodized Aluminium molded extrusion

#### The heating System

Aluminium heating insert in an aluminium molded extrusion 5 mm tick.

# **The Heating Zone Configuration**

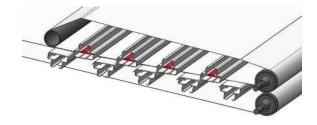
## **Pre-Heating + Final Heating**

Pre-heating in the first section (first 3 elements) managed by 1 thermoregulator. Final heating (other 6 elements) managed by 1 thermoregulator. This is the optimal configuration for high sensitive fabrics.



# **Continuous Top/Bottom configuration.**

The four upper heating element managed by a single Thermoregulator. The five lower heating element managed by a single thermoregulator. This is the optimal configuration for difficult melting interlinings.



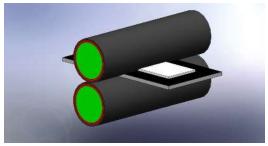
#### The Pressure System

Martin Group in all fusing machine uses the same pressure system.

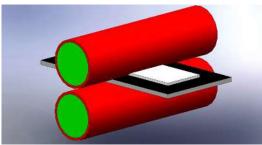
Double roller pressure system with lever action to allow "ZERO" pressure fusing with "OUT" system.

## The various configurations:

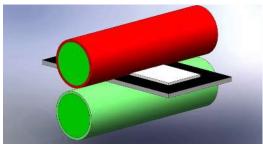
# **ADAPTIVE (AD)**



## STANDARD (ST)



# HARD (HA)



C40 inner core body with 2 different vulcanized silicon hardness covers.

2 Vulcanized Silicon Pressure rollers. This system ensure a more accurate

This system ensure a more accurate fusing also with fabric with different tickness in the same working line and also for pressure sensitive fabrics.

C40 inner core body with vulcanized silicon covers.

2 Vulcanized Silicon Pressure rollers. Applicable for all jacket production and outwear

C40 inner core body with vulcanized Silicon covers.

1 Vulcanized Silicon Pressure roller

1 Hrad Stell body roller

Applicable on shirt industry and hard interlinings